

Date: Wednesday, 16/08/2006 1:17:30 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.
 Job Number : 28203
 Estimate Number : 10804
 P.O. Number : NIA
 This Issue : 16/08/2006 S.O. No. : NIA
 Prsht Rev. : NC
 First Issue : NIA Type : NIA
 Previous Run : 00015

Drawing Name : D412742013
 Part Number : D412742013
 Drawing Number : RTN 505
 Project Number : NIA
 Drawing Revision : NIA
 Material : NIA
 Due Date : 23/08/2006

Qty: 1 Um: Each

Written By : _____
 Checked & Approved By : _____
 Comment : _____

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D412742013 Float Skidtube Instln



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Float Skidtube Instln
 ORIGINAL B/N 26559

2.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT RTN 505

3.0 POWDER COATING POWDER COATING



Comment: POWDER COATING
 TOUCH UP AS NECESSARY
 D412-742-013 AS PER RS 10004

4.0 QC3/5 INSPECT WORK/WING WALK



Comment: INSPECT WORK/WING WALK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 REPACKAGE PER PPP WITH
 NEW B/N (REQUIRE NEW LABELS)

Date: Wednesday, 16/08/2006 1:17:30 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412742013

Job Number: 28203

Part Number: D412742013

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
INSPECT LEVEL 21

Sp 06/10/06

Job Completion



In 06/10/05

Date: Wednesday, 04/10/2006 11:21:55 AM
User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D412742013
Job Number : 28203	
Estimate Number : 10804	
P.O. Number :	Part Number : D412742013
This Issue : 04/10/2006 S.O. No. :	Drawing Number : RTN 505
Prsht Rev. : NC	Project Number :
First Issue : 16/08/2006 Type :	Drawing Revision :
Previous Run : 00015	Material :
Written By :	Due Date : 23/08/2006 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D412742013	Float Skidtube Instln
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Float Skidtube Instln
ORIGINAL B/N 26559

2.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT RTN 505

3.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING
TOUCH UP AS NECESSARY
D412-742-013 AS PER RS 10004

4.0	QC3/5	INSPECT WORK/WING WALK
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Comment: INSPECT WORK/WING WALK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
PICK KIT

Date: Wednesday, 04/10/2006 11:21:55 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412742013

Job Number: 28203

Part Number: D412742013

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	D2571	Saddle, Fwd, Out
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
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✓ 1	D2571	Saddle Fwd Outside	B27992
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7.0	D2572	Saddle, Fwd, In
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
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✓ 1	D2572	Saddle Fwd Inside	B27762
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8.0	D2573	Saddle, Aft, Out
-----	-------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

✓ 1	D2573	Saddle Aft Outside	B27863
-----	-------	--------------------	--------

9.0	D2574	Saddle, Aft, In
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

✓ 1	D2574	Saddle Aft Outside	B27890
-----	-------	--------------------	--------

10.0	D2747	Set Screw
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
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✓ 4	D2747	Bolt	B27631
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11.0	D2876	Saddle Spacer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
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✓ 2	D2876	Saddle Spacer	B26367
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Date: Wednesday, 04/10/2006 11:21:55 AM
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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412742013

Job Number: 28203

Part Number: D412742013

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

D2877

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

✓ 2 D2877

Saddle Spacer

~~B27631~~ 26513

13.0

D34031

Bushing



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

✓ 16 D3403-1

Bushing

~~B28067~~

14.0

D34033

Bushing



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

✓ 8 D3403-3

Bushing

~~B28067~~ 26795

15.0

D3405041

Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

✓ 1 D3405-041

GHW Lug

~~B26514~~

16.0

D3405043

Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

✓ 1 D3405-043

GHW Lug

~~B26515~~

17.0

AN4C6A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

✓ 16 AN4C6A

Bolt

~~M1W657~~

Date: Wednesday, 04/10/2006 11:21:55 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412742013

Job Number: 28203

Part Number: D412742013

Job Number:



Seq. #:	Machine Or Operation:	Description :
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18.0	AN4C46A	BOLT
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
✓ 4	AN4C46A	Bolt	M19529-

19.0	AN4C52A	BOLT
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
✓ 8	AN4C52A	Bolt	M19512-

20.0	AN6C12A	BOLT
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
✓ 8	AN6C12A	Bolt	M101467-

21.0	AN960C416L	WASHER
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Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
✓ 32	AN960C416L	Washer	M100651✓

22.0	AN960C616L	WASHER
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
✓ 8	AN960C616L	Washer	M18822-

Date: Wednesday, 04/10/2006 11:21:55 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412742013

Job Number: 28203

Part Number: D412742013

Job Number:



Seq. #:

Machine Or Operation:

Description :

23.0

AN960C716L

WASHER



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

✓ 16 AN960C716L

Washer

M101519

24.0

MS210434

Nut



Comment: Qty.: 29.0000 Each(s)/Unit Total : 29.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

✓ 29 MS21043-4Nut

M101390

25.0

NAS1515H4L

Inventory



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

→ ✓ 32 NAS1515H4L

Washer

M100854 pas info

26.0

NAS1515H6L

Inventory



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

✓ 8 NAS1515H6L

Washer

M18918

27.0

NAS1515H7L

Inventory



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

✓ 16 NAS1515H7L

Washer

M100727

Date: Wednesday, 04/10/2006 11:21:56 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412742013

Job Number: 28203

Part Number: D412742013

Job Number:



Seq. #:

Machine Or Operation:

Description :

28.0

D3407041

Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
✓ 1	D3407-041	TOW RING	B28321

29.0

D34173

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
✓ 2	D3417-3	WASHER	B27571 -

30.0

D34561

washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
✓ 1	D3456-1	WASHER	B25701 -

31.0

AN4C7A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bolt

Batch: M11196 2mcp = M10425 2mcp - 06/10/05 (1)

32.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



C 06/10/05 (1)

Comment: INSPECT 100% KITS FOR COMPLETENESS

B 06/10/05 (1)

33.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-742-013

Location: New B 06/10/05 (1)

Date: Wednesday, 04/10/2006 11:21:56 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412742013

Job Number: 28203

Part Number: D412742013

Job Number:



Seq. #:

Machine Or Operation:

Description :

34.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

35.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
REPACKAGE PER PPP WITH
NEW B/N (REQUIRE NEW LABELS)

36.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
INSPECT LEVEL 21

Job Completion

